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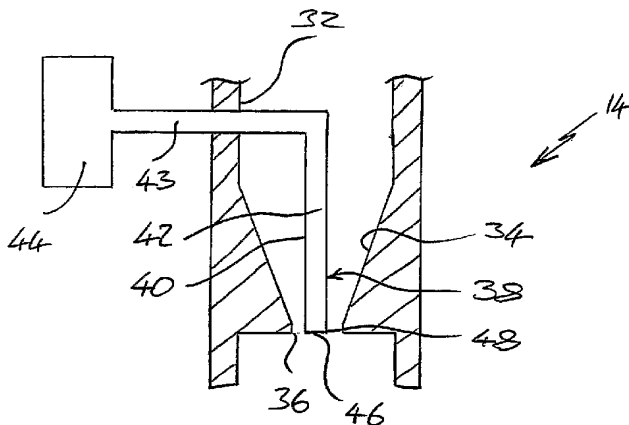
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(54) Title: APPARATUS AND METHOD FOR PRODUCING CAPILLAR PRODUCTS



(57) Abstract: The invention provides apparatus for producing (2) an extrudate (28) product including a plurality of capillary chan-  
nel. The apparatus comprises an extruder (18) having an inlet (32), a die (14) including an orifice (36) having a predetermined outer  
shape and a plurality of needles (38) each having a body (portion 40) including an internal conduit (42) for fluid flow. Each needle  
further comprises an outlet (46) from the internal conduit at an outlet end. The outlet end of each needle is arranged in a predeter-  
mined pattern substantially within the orifice of the die and the conduit of each needle is fluidly connected to a fluid source. In use  
extrudable material (8) is fed into the extruder through the inlet. The extruder forces the extrudable material around the bodies of  
the needles towards the die and through the orifice in the die to produce an extrudate having substantially the predetermined outer  
shape. The needles allow fluid to be drawn from the fluid source (44) through the conduit to be entrained in the extrudate product to  
form capillaries such that the extrudate product includes capillaries therealong in the predetermined pattern.



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